

Linear Low Density Polyethylene LL318

Description:

LL318 is a Linear Low Density Polyethylene developed for cast film extrusion. Films obtained with this product show good mechanical properties and enhanced sealability. It contains antioxidant additives.

Applications:

Stretch films; liners; LDPE and HDPE blends and packages for general use.

Process:

Recommended processing conditions for film extrusion about 170 - 210 °C. The optimum processing conditions will vary according to the type of equipment used and cannot be considered as performance guarantee.

Control Properties:

	ASTM Method	Units	Values
Melt Flow Rate (190/2.16)	D 1238	g/10 min	2.7
Density	D 1505	g/cm ³	0.918

Typical Properties:

Blown Film Properties^a

	ASTM Method	Units	Values
Tensile Strength at Break (MD/TD)	D 882	MPa	30/30
Elongation at Break (MD/TD)	D 882	%	1220/1440
Flexural Modulus – 1% Secant	D 882	MPa	180/200
Dart Drop Impact	D 1709	g/F50	90
Elmendorf Tear Strength (MD/TD)	D 1922	gF	120/340

(a) 38 µm thickness film, processed in a 40 mm screw diameter extruder with blow up ratio of 2,2:1 (MD = Machine Direction; TD = Transversal Direction)

Final Remarks:

1. This resin meets the requirements for olefin polymers as defined in 21 CFR, section 177.1520 issued by FDA – Food and Drug Administration in force on the date of publication of this specification. The additives present are covered in appropriate regulation by FDA.
2. The information presented in this Data Sheet reflects typical values obtained in our laboratories, but should not be considered as absolute or as warranted values. Only the properties and values mentioned on the Certificate of Quality are considered as guarantee of the product.
3. In some applications, Braskem has developed tailor-made resins to reach specific requirements.
4. In case of doubt regarding utilization, or for other applications, please contact our Application Engineering.
5. For information about safety, handling, individual protection, first aids and waste disposal, please see MSDS. Cas Registry number: 25087-34-7.
6. The mentioned values in this report can be changed at any moment without Braskem previous communication.
7. Braskem does not recommend this grade for packages, parts or any kind of product manufacture that will be used for storage or contact with solution that will have internal contact with human body.
8. The content of this Data Sheet replaces previous revisions published for this product.
9. This resin does not contain the substance Bisphenol A (BPA, CAS # No. 80-05-7) in its composition.